

Model 123 with engine 616 617

Adjustment specifications

Clearance between deflection limiting rubber stop and front mount supporting plate	2-3 mm
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Torque specifications

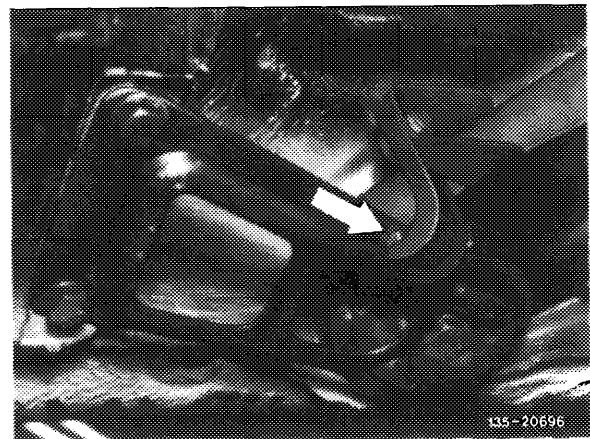
Bolt with self-locking nut for securing limiting stop	Nm 40-50
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Note: When checking and adjusting the rear axle mount limiting stops, the vehicle's weight must be on the wheels.

Adjusting

Loosen bolt.

Insert adjustment gauge between rubber buffer and supporting plate (arrow).



Note: The gauge should be locally fabricated to the following dimensions:

Length:	60 mm
Height	20 mm.
Width	10 mm.
Thickness	2.5 mm.

Press limiting stop slightly upward and torque bolt to 40-50 Nm.

Remove adjustment gauge.