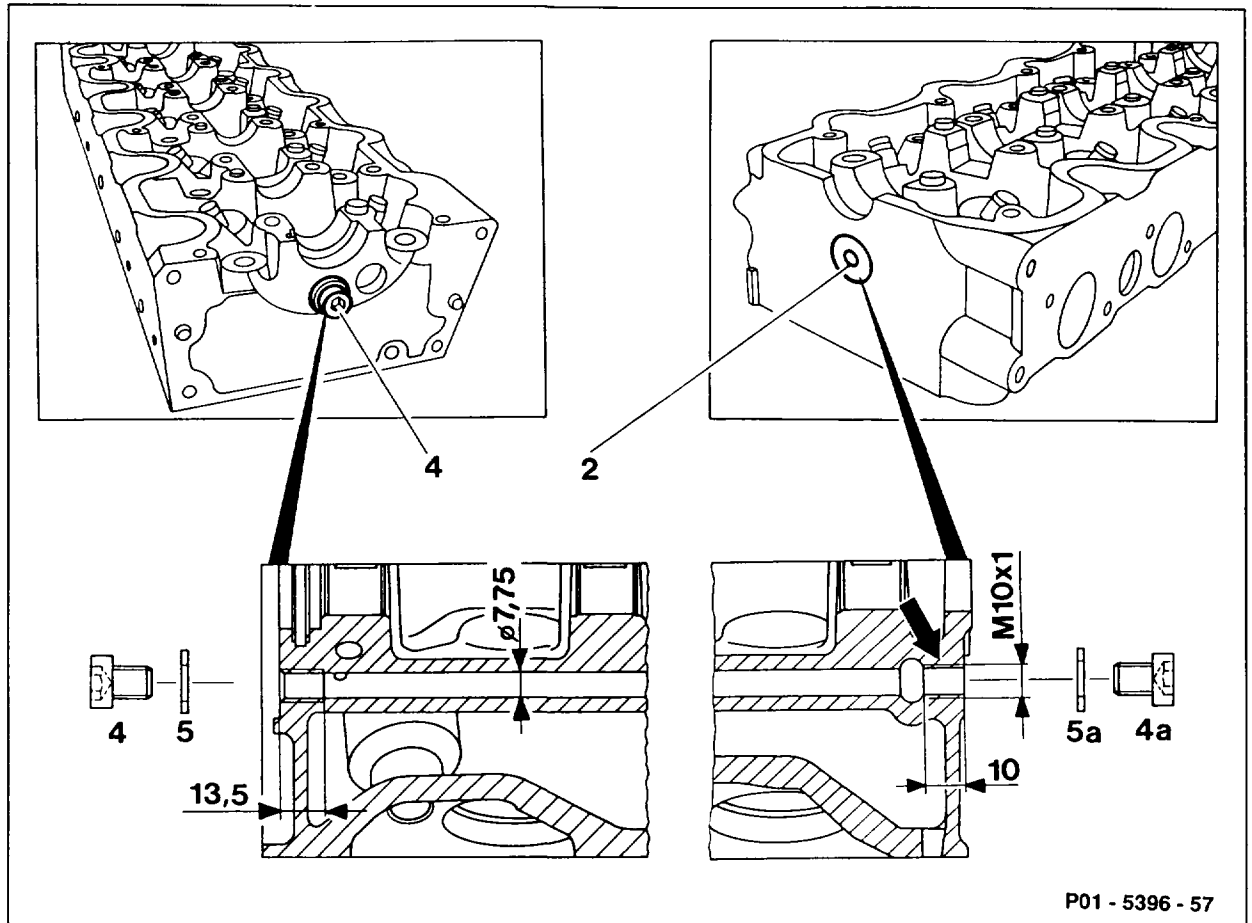


01-4300 Cleaning, sealing oil longitudinal gallery in cylinder head

Preceding work:
 Cylinder head removed (01-4150).
 Camshaft removed (05-2200).
 Oil nozzle return lock removed (18-4150).

Operation no. of operation texts and work units or standard texts
 and flat rates



| | |
|--|---|
| Screw plug at front (4) with seal (5) | unscrew, screw on (15 Nm). |
| Bar approx. 6 dia. x 700 mm | insert at front. |
| Steel ball (2) | knock out. |
| Oil gallery at rear (arrow) | widen dia. 9 x 10 mm deep. |
| M10 x 1 thread | tap into oil longitudinal gallery at rear |
| Oil longitudinal gallery and all holes | carefully clean. |
| Screw plug at rear (4) | screw in part no. 000 908 01 00 04 and seal (5) |
| | part no. 007 603 01 01 03 (15 Nm) |